



Dart Hawkesbury
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D5332-041
Job Sheet 167587



Part No: D5332-041

Job Qty: 4 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/2/17

Job Tracking No:

Due Date: 11/13/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea			0.00	0.00	Start Up Large Fab2		<i>2017-11-02</i>
100	Large Fab	4 pcs			0.00	2.77	Large Fab 1		
110	QC	4 pcs			0.00	0.00	QC9 <i>CPL</i>		<i>CPL</i>
120	QC	4 pcs			0.00	0.00	QC5 <i>CPL</i>		<i>CPL</i>
130	Packaging	4 pcs			0.00	0.00	Packaging3		<i>D.M.L 17-11-2</i>
140	QC21-SA	4 Ea			0.00	0.00	QC21		

Part Op 100 - 1- Cut D5332-3 as per dwg 2- Drill holes as per dwg D5332 using DT10192 3- Remove identification marks and
Descriptions: deburr 4- Weld bushing in rib as per dwg and grind flush
130 - ***STOCK IN BASKET CELL***

21
9-89 NOV 06 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5338-1 <i>159 303</i>	8	9	0	0
	M304TS0.500W.049	8	1,447	0	0

DART
AEROSPACE
S005657

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Rib Assembly

PART NO: D5332-041

Revision:

Operation: Packaging

Quantity: 4

Change No:

Mfg Date: 11/03/17

Job No: 167587